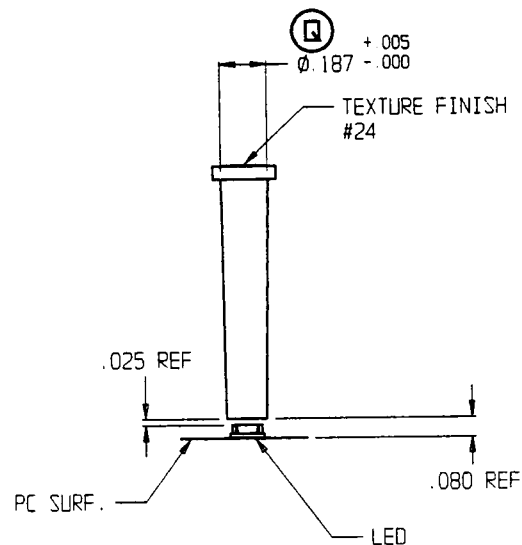
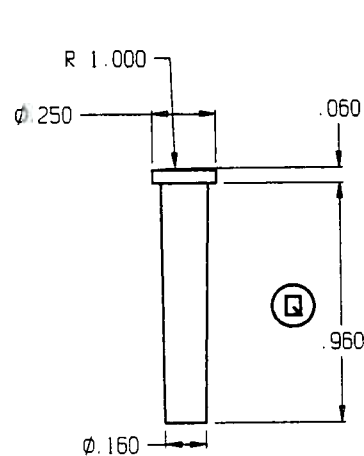


REV	ECR NO./DESCRIPTION	DATE
A	14214 NEW RELEASE	1/14/97
B	14265 HM OMIT DET. X, .960 WAS .930	2/4/97
C	14302 HM CHANGED TO SALES DWG	2/12/97

NOTES:

1. LIGHTPIPE TO BE MOLDED IN A CLEAR 94-V0 POLYCARBONATE.
2. COMPONENT TO BE FREE OF IMPERFECTIONS WHICH WOULD INTERFERE WITH THE DESIGNED LIGHT OUTPUT.
3. LED SHOWN FOR REFERENCE

(Q) FOR INSPECTION USE ONLY
(X) SPC DOCUMENTATION REQ. (X R CHARTS)

OCT 10 2000 S

PART NO. -		TITLE VERTICAL LIGHTPIPE	
MODEL NO. 7511A44			
MOLD NO. -			
MATERIAL: SEE NOTE		 INDUSTRIAL DEVICES INC. A CHICAGO MINIATURE COMPANY 280 RAILROAD AVE HACKENSACK, NJ 07601	
FINISH: NOTED			
TOLERANCE: UNLESS OTHERWISE SPECIFIED:		DRAWN S. WU	SCALE 2 : 1
INCHES: .001 ± .010	CHECKED NS 2-13-97	B13463 SHEET -	
ANGLE: ± 1 deg	ENG. APPROV. P. > 2/13/97		

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DO NOT SCALE