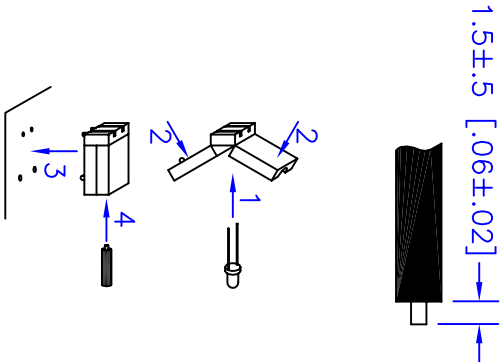


LIGHT PIPE

PREPARATION/INSTALLATION:



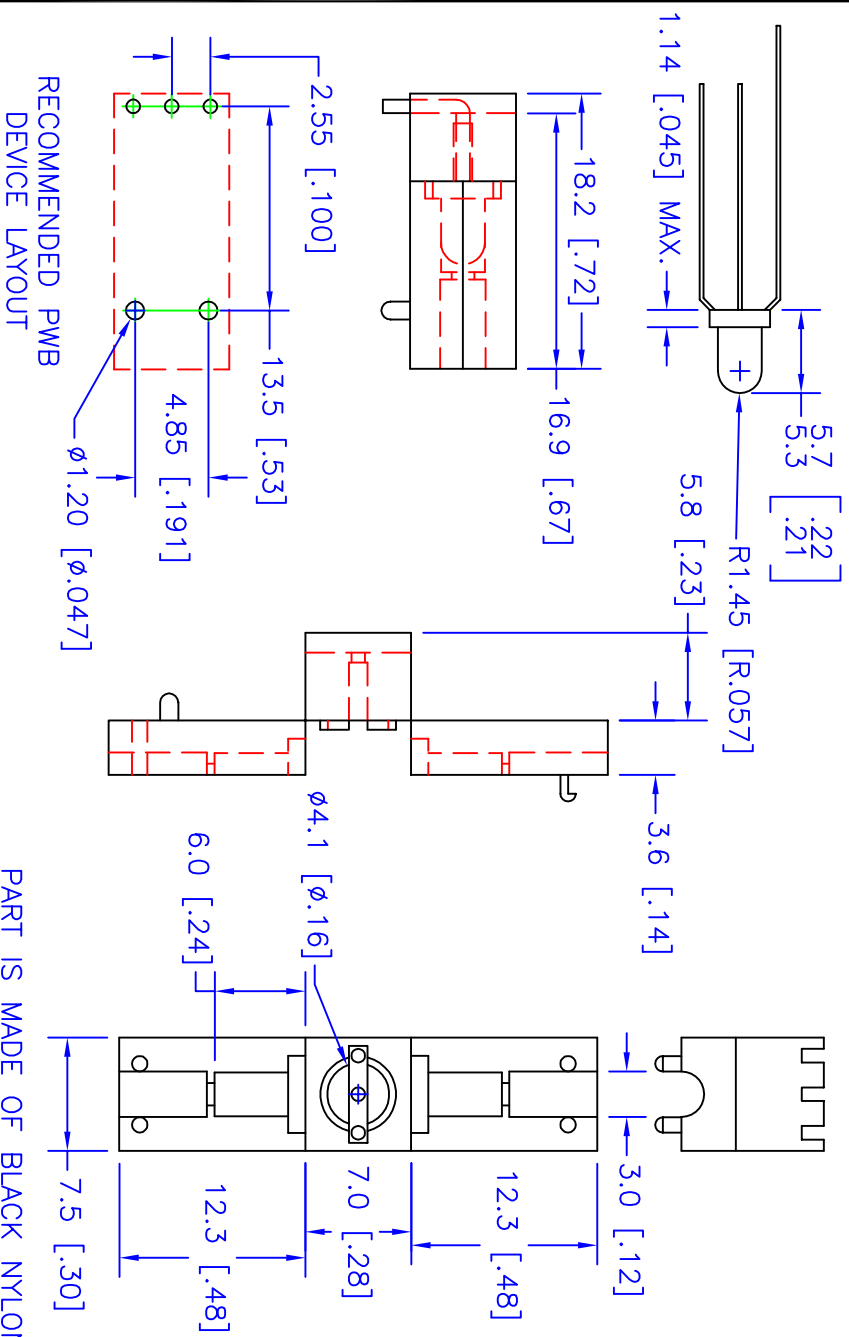
NOTES:

1. ROHS COMPLIANT
2. UL 94V-2 FLAMMABILITY RATING
3. -40°C TO 85°C OPERATING TEMPERATURE
4. SUITABLE FOR LIGHT PIPE WITH Ø3.0mm JACKET AND OPTICAL CORE NO GREATER THAN Ø1.5mm
5. DO NOT WAVE SOLDER WITH THIS DEVICE
6. FOR BEST RESULTS USE ONLY NARROW VIEWING ANGLE NON-DIFFUSED LEDS WITH OUTPUT POWER GREATER THAN 100mcd
7. NOT RECOMMENDED FOR DATA COMMUNICATIONS



METRIC

REVISIONS					
REV	DESCRIPTION	ECO	DATE	DWN	APVD
C	REVISED STRIP LENGTH FROM 1.0±.05	0034	09/17/09	BB	KS



UNLESS OTHERWISE SPECIFIED
DIMENSIONS MILLIMETERS [IN.]

PRODUCT LIGHT PIPE
MATERIAL NYLON 66

INDUSTRIAL FIBER OPTICS
TEMPE, AZ 85281

TOLERANCES
0 PLC: ±1 SURFACE 3/2/
1 PLC: ±.25 TEXTURE: V
2 PLC: ±.127
3 PLC: ±.025
4 PLC: ±.013
ANGLE: ±1/2°

FINISH NONE
DRAWN BY B. BIDWELL
DATE 11/12/08
CHECKED BY K. STOTZ

NAME
MOUNT, RIGHT-ANGLE
LED TO LIGHT PIPE
SIZE SCALE 2:1
PART NUMBER 51 0332
REV C

REMOVE BURRS AND SHARP EDGES
FLATNESS .005 MM PER MM
ALL DIMENSIONS AFTER FINISH

DATE 09/17/09

DO NOT SCALE
DRAWING
SHEET 1 OF 1