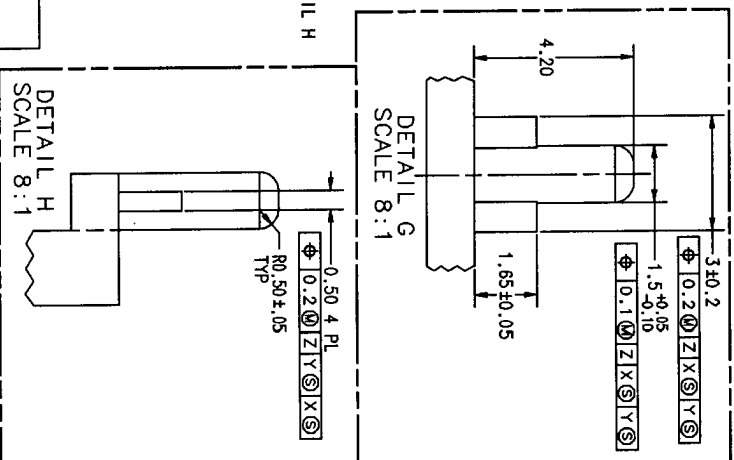
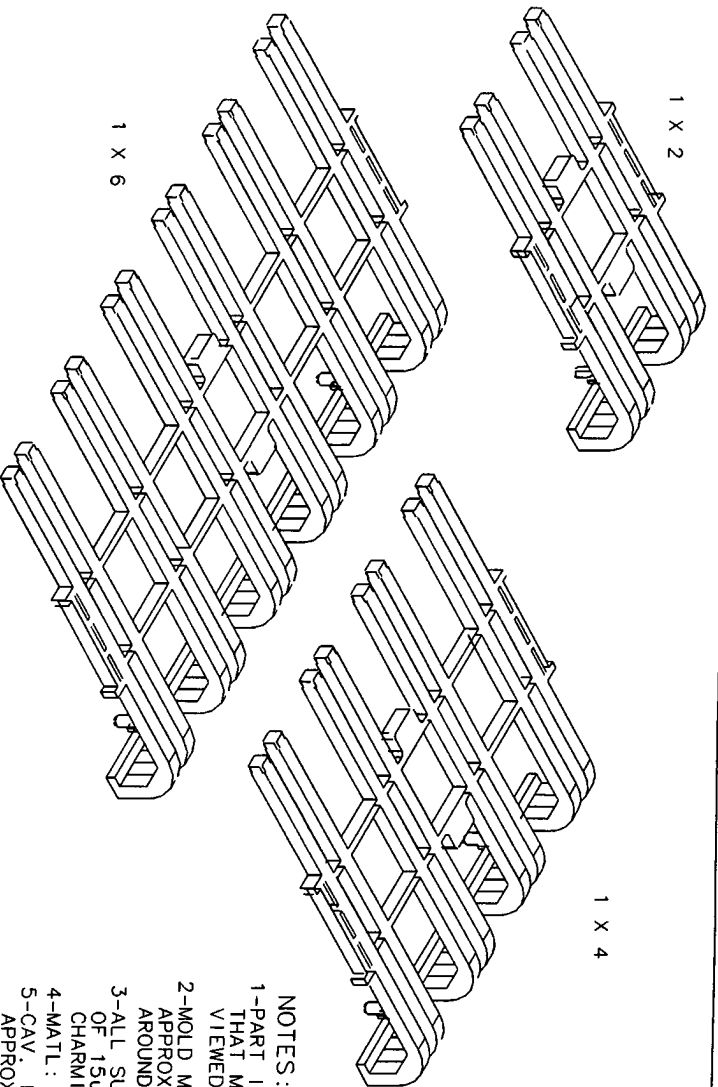




SCALE 8:1			
		CHICAGO MINIATURE LAMP, INC. 147 CENTRAL AVE. HACKENSACK, NJ 07601	
X R CHARTS)		TABLE	
TE-3		TITLE	
TE-4		1X6, 1X4, & 1X2 LITE PIPE	
DIST. S		DWG NO	
SCALE 1:1		B18280	
		REV E	
		SHEET 1 OF 2	

REVISIONS		
REV	DESCRIPTION	DATE
D	SEE SHEET ONE	



- NOTES:
- 1-PART IS TO BE FREE OF BUBBLES OR BLACK SPECKS THAT MAY INHIBIT THE LIGHT OUTPUT WHEN VIEWED AT THE NORMAL VIEWING ANGLE.
 - 2-MOLD MATERIAL IDENTIFICATION: "PC" IN APPROXIMATE AREA SHOWN. ROUGHNESS RMS 100 AROUND CHARACTERS. APPROX. 2.2mm HIGH.
 - 3-ALL SURFACES MUST HAVE A SURFACE FINISH OF 15u INCH. FRONT SURFACE TO BE CHARMILLE #24 FINISH.
 - 4-MATL: CLEAR POLYCARBONATE WITH 94-V0 RATING.
 - 5-CAV. 1.0 IN APPROX. LOCATION SHOW APPROX. 1MM HIGH

20.25	22.95	7.125	7.125	7.125	24.75	7511B81-3
48.75	51.45	14.25	14.25	21.375	53.25	7511B81-2
77.25	79.95	28.50	28.50	35.625	81.75	7511B81-1
DIM.	DIM.	DIM.	DIM.	DIM.	DIM.	MODEL P/N
K	E	D	C	B	A	
1658943-3	06	7511B81-3	1 X 2 LITE PIPE			
1658943-2	06	7511B81-2	1 X 4 LITE PIPE			
1658943-1	06	7511B81-1	1 X 6 LITE PIPE			
TYCO	TYCO	CML				
PART NO.	REV.	MODEL NO.	DESCRIPTION			

SDRC FILE NAME: B18280S2.DWG

DIM ARE IN INCHES		FOR INSPECTION USE ONLY		X R CHARTS	
THIS DWG IS THE PROPERTY OF CHICAGO MINIATURE LAMP, INC. AND IS PROPRIETARY IN GENERAL AND IN DETAIL. IT SHALL NOT BE COPIED OR ITS CONTENTS REVEALED TO OUTSIDE PARTIES WITHOUT THE WRITTEN CONSENT OF CHICAGO MINIATURE LAMP, INC.		CREATED BY: J.L. DATE: 8-03-04		PART NO. MODEL NO. MOLD NO.	
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: ANGLE +/- 1 DEG.		DATE: 8-03-04		TITLE: 1X6, 1X4, AND 1X2 LITE PIPE	
FINISH		MATERIAL		DIST. S	
SCALE: 1:1		DWG NO: B18280		REV D	

ORIGINAL
WHEN RED

CHICAGO MINIATURE LAMP, INC.
147 CENTRAL AVE. HACKENSACK, NJ 07601